

 Service Category
 Drivetrain
 Toyota Supports ASE Certification

 Section
 Automatic Transmission/Transaxle
 Market
 USA

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2006 – 2009	4Runner, Avalon,		
	Camry, Corolla, FJ		
	Cruiser, Highlander,		
	Land Cruiser, Matrix,		
	RAV4, Sequoia,		
	Sienna, Solara,		
	Tacoma, Tundra,		
	Venza, Yaris		

TSB SUPERSESSION NOTICE

The information contained in this TSB supersedes TSB No. TC012-06.

• Applicability has been updated to include 2008 - 2009 model year vehicles.

TSB No. TC012-06 is Obsolete and any printed versions should be discarded. Be sure to review the entire content of this service bulletin before proceeding.

Introduction

The purpose of this TSB is to assist in the identification and location of serial numbers on 2006 – 2009 model year automatic transmissions.

Introduction (Continued)

NOTE

- When writing a Field Technical and/or Product Report, the serial number MUST be provided.
- Warranty policy requires shipment of ALL replaced transmissions to AWTEC, even if the transmission is replaced with a new service unit.
- Warranty policy requires the Core Return Credit Request (CRCR) form be filled out correctly and returned with the core.
- Per Toyota Warranty Policy & Procedures <u>"Policy 4.23: Remanufactured Automatic</u> <u>Transmission Replacement</u>":
 - Whenever a remanufactured or OEM automatic transmission is replaced, the serial number of the failed component must be entered in the "Transmission Serial Number" field, which can be found on the "Additional Information" tab of the warranty claim.
 - If any non-hybrid OE or remanufactured automatic transaxles/transmissions and/or torque converters inavertently appear on the Scrap Report, or if the Part Recovery Request Screen *"Scrap Field"* indicates *"Y"*, DO NOT SCRAP THESE PARTS. All OE and remanufactured automatic transaxles/transmissions and torque converters are still required to be shipped to AWTEC for remanufacture.

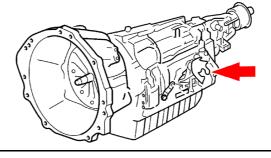
Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	1	-	١	-

Engine/Transmission Reference

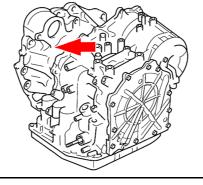
TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
	Land Cruiser	2008 – 2009		Example: 08 B T J 00001	
	Sequoia	2008 – 2009		08: Year of Manufacture B: Month of Manufacture (A - M, "I" not used)	
AB60E/F	Tundra	3UR 2007 – 2009	3UR	T: Plant Code J: Line Code 00001: 5-Digit Serial Number Location: Left Rear section of the Transmission Case Above the Transmission Pan (as shown below)	

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER
	4Runner	2006 – 2009	1GR 2UZ	Example: 06 A T 2 00001 06: Year of Manufacture
	FJ Cruiser	2007 – 2009	1GR	A: Month of Manufacture (A - M, "I" not used) T: Transmission Model Code
	Land Cruiser	2006 – 2007	2UZ	2: Plant Code
A750E/F			00001: 5-Digit Serial Number Location: Left Rear Section of the	
	Tacoma	2006 – 2009	1GR	Transmission Case Above the Transmission Pan (as shown below)
	Tundra	2006 – 2009	1GR 2UZ	



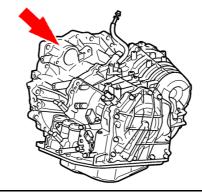
TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
A340E	Tacoma	2006 – 2009	2TR	 Example: 07 J R 7 00001 07: Year of Manufacture J: Month of Manufacture (A - M, "I" not used) R: Model Code 7: Line Code 00001: 5-Digit Serial Number Location: Right Rear Section of the Transmission Case Above the Transmission Pan (as shown below) 	

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER
	Highlander	2006 – 2007	2AZ	Example: 06 A Y 0 00001
	RAV4	2006 - 2009		06: Year of Manufacture A: Month of Manufacture (A - M, "I" not used)
U14##	Matrix	2009	2AZ	 Y: Transmission Model Code O: Plant Code 00001: 5-Digit Serial Number Location: Slightly Off Center to the Left on Top of Bell Housing of Transmission (as shown below)



TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
	Camry	2006	1MZ 3MZ	Example: 07 H D 2 00001 07: Year of Manufacture		
	Highlandor	2006 - 2007	3MZ	H: Month of Manufacture (A - M, "I" not used) D: Transmission Model Code		
U15## (Japan Built)	Highlander	2008 - 2009		2: Plant Code		
	RAV4	2006 – 2009	2GR	00001: 5-Digit Serial Number Location: Slightly Off Center to the Left on Top of Bell Housing of Transmission (as shown below)		

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER
	Avalon	2006 - 2007	2GR	Example: 5 6 01 00001
	Camry	2006	1MZ 3MZ	 5: Plant Code (TMMWV) 6: Year of Manufacture 01: Month of Manufacture
U15## (TMMWV	Highlander	2008 – 2009	2GR	00001: 5-Digit Serial Number
`Built)	Cianna	2006	3MZ	Location: Slightly Off Center to the Left on Top of Bell Housing of Transmission
	Sienna	2007 – 2009	2GR	(as shown below)
	Solara	2006 - 2008	3MZ	



TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
	Highlander	2006 – 2007		Example: 06 A Y 0 00001	
U24##	RAV4	2006 – 2009	2AZ	 06: Year of Manufacture A: Month of Manufacture (A - M, "I" not used) Y: Transmission Model Code 0: Plant Code 00001: 5-Digit Serial Number Location: Slightly Off Center to the Left on Top of Bell Housing of Transmission (as shown below) 	

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
	Camry	2006 – 2009		Example: K 06 09 00001	
	Corolla	2000		K: Plant Code (K or T) 06: Year of Manufacture	
U250E	Matrix	2009	2AZ	09: Month of Manufacture	
	Solara	2006 – 2008		00001: 5-Digit Serial Number Location: Center of Transmission Case Behind Bell Housing Near Vent Hose (as shown below)	

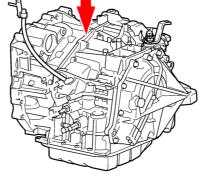
Automatic Transmission Serial Number Locations

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
U250E	Camry	2008 – 2009	2AZ	 Example: 08 A D 2 00001 08: Year of Manufacture A: Month of Manufacture (A - M, "I" not used) D: Plant Code 2: Line Code 00001: 5-Digit Serial Number Location: Center of Transmission Case Towards the Rear (as shown below) 	

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
U34##	Matrix AWD	2006	1ZZ	 Example: 6 F 00001 6: Year of Manufacture A: Month of Manufacture (A - M, "I" not used) 00001: 5-Digit Serial Number Location: Left side of Transmission Bell Housing Roughly 3/4 Up (as shown below) 	
Trousing roughly 5/4 op (as showin below)					

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
U34##	Corolla	2009	2ZR	 Example: 7 A E0001 7: Year of Manufacture A: Month of Manufacture (A – C or 1 – 9) E0001: 5-Digit Alpha-Numeric Serial Number Location: Left side of Transmission Bell Housing Roughly 3/4 Up (as shown below) 	
	Matrix				
	Yaris	2007 – 2009	1NZ		
TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
				Example: 2A 07 C 1 00001	

MODEL				
U660#	Avalon	2008 – 2009	2GR	 Example: 2A 07 C 1 00001 2: Plant ID A: Unit ID 07: Year of Manufacture C: Month of Manufacture 1: Plant Line Number 00001: 5-Digit Serial Number Location: Top of Bell Housing Towards Front of Transmission — Serial Number will be Stamped in Transmission Case (as shown below)
	Camry	2007 – 2009		
	Venza	2009		



TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
A24##	Corolla	2006 – 2008	1ZZ	 Example: 06 M Z T 00001 06: Year of Manufacture M: Month of Manufacture (A - M, "I" not used) Z: Plant Code T: Line Code 00001: 5-Digit Serial Number Location: Top Section of Transmission 	
	Matrix			Case Near Vent Tube Transmission Pan (as shown below)	

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
U760	Venza	2009	1AR	 Example: 2 0 T 08 C 00001 2: Plant ID 0: Unit ID T: Line Code 08: Year of Manufacture C: Month of Manufacture 00001: 5-Digit Serial Number Location: Top of Bell Housing Towards Front of Transmission — Serial Number will be Stamped in Transmission Case (as shown below) 	